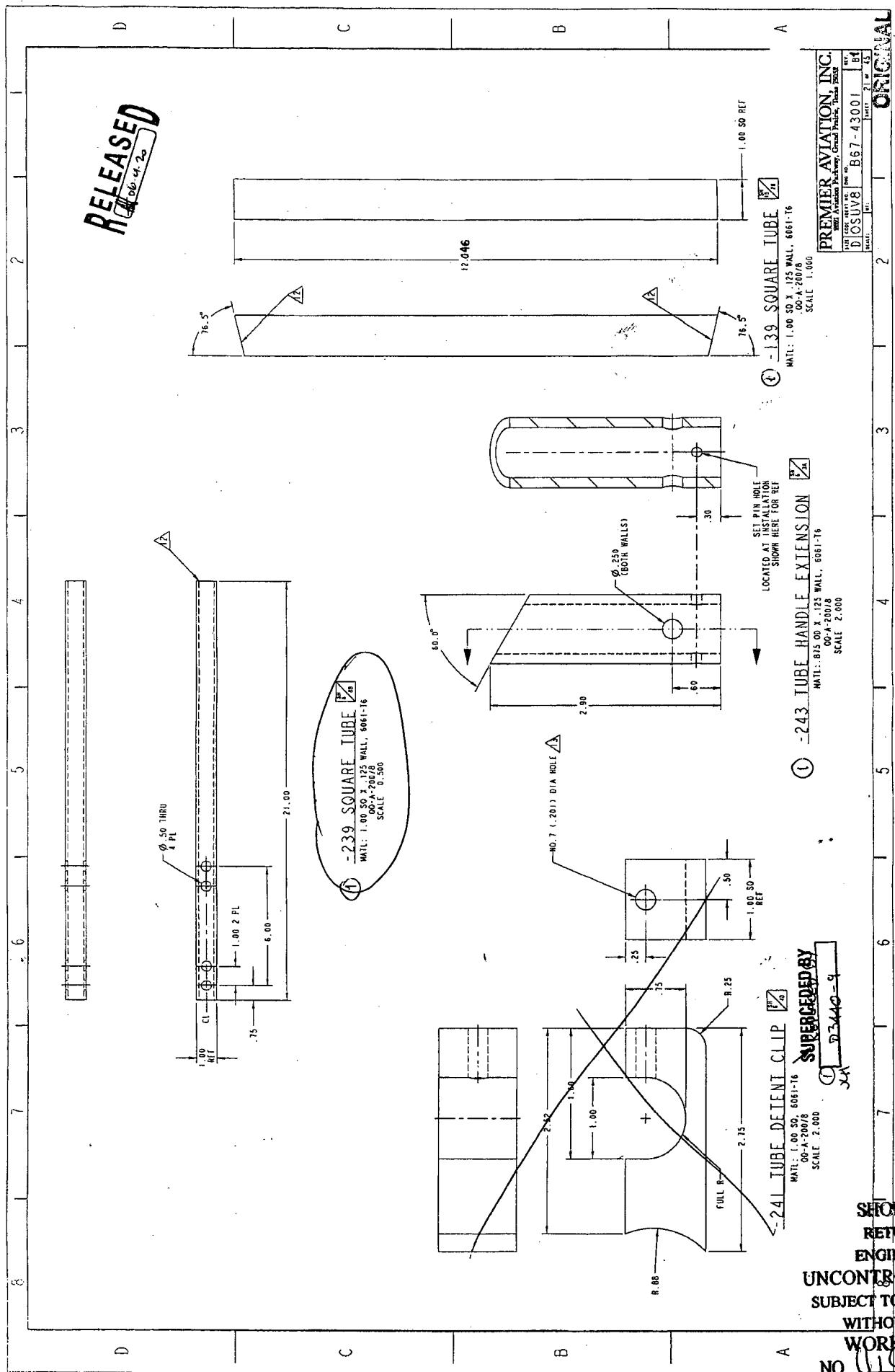
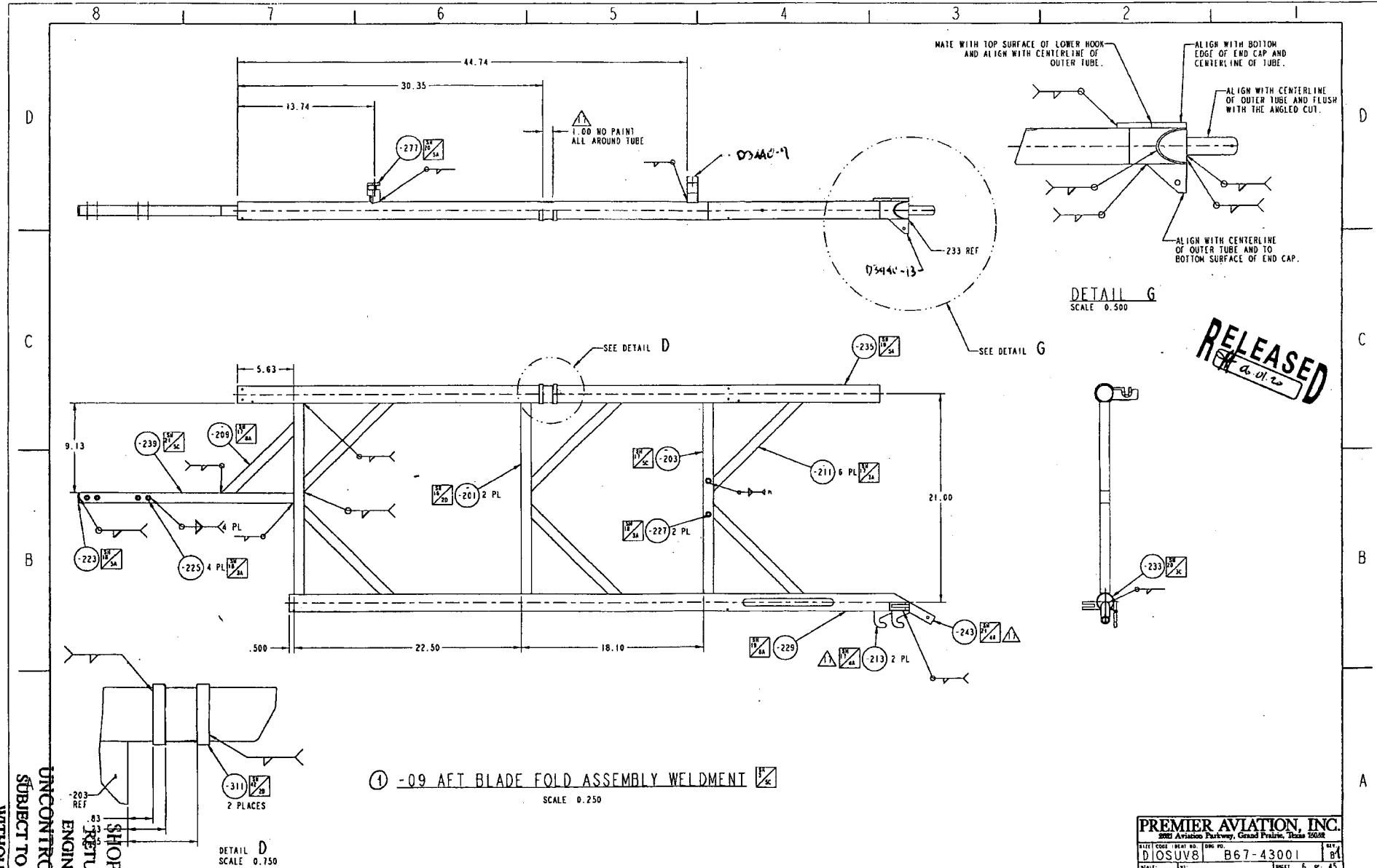


RELEASED
06-04-20





203
REF. NO. 43
RETURN TO
SHOP COPY
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
NO. WPS 101
ORDER

PREMIER AVIATION, INC.				
2001 Aviation Parkway, Grand Prairie, Texas 75050				
NAME	CODE	RENT. NO.	DRG. NO.	BLW.
DOSUV8		B67-43001		B1
MAIL	13	SINGLE	6	45

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 09/09/2008 1:06:16 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE TUBE

Job Number: 41917

Part Number: PB6743001239

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PB6743001225

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bushing

batch: B40272

K 08.09.25

7.0 PB6743001223

Square Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Square Cap

batch: B40042

K 08.09.25

8.0 LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- Weld assembly as per dwg

9.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- grind weld flush

2- deburr

10.0 QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

K 08.09.26

11.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/26 (x4)

12.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 510

8/9/26

(1)

50

13.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/30/08

MF 08-09-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 09/09/2008 1:06:16 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SQUARE TUBE		
Job Number	: 41917					
Estimate Number	: 13421					
P.O. Number	:			Part Number	: PB6743001239	
This Issue	: 09/09/2008		S.O. No.	: B6743001 P.6/ P.21		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: LARGE FAB ASSY		
Previous Run	: 41909			Drawing Revision	: B1	
Written By	:			Material	:	
Checked & Approved By	: <u>Julie Lecocq</u>			Due Date	: 15/09/2008	
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec			Qty:	4	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6TS1000W120	6061T6 SQ TUBE 1.00 x 1.00 X .120w	
		Comment: Qty.: 1.8375 f(s)/Unit Total : 7.3500 f(s) 6061T6 SQ TUBE 1.00X.120 batch: <u>M 109 057</u>	<u>SAD</u> <u>08/09/24</u> <u>(4)</u>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- make a 0.090" chamfer on both ends of tube 3- deburr	<u>SAD</u> <u>08/09/24</u> <u>(4)</u>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>S 08/09/04 (4)</u>
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE	
		Comment: CONVENTIONAL MILLING MACHINE 1- drill holes as per dwg 2- make a 0.090" chamfer (100 degree) on both side of the 4 holes 3- deburr	<u>MW</u> <u>08/09/24</u> <u>(4)</u>
5.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>S 08/09/05 (4)</u>